

## P340 PLASTOFIX



### GENERAL TECHNICAL DESCRIPTION

High-quality 1K adhesion promoter for plastic parts.

It is also suitable for use on metallic substrates.

Ready for use.

Easy application process.

Resistant to mechanical stress.

### SURFACE

Automotive plastic parts except pure Polyethylene (PE)

HB BODY Polyester Fillers

HB BODY 950 STONE CHIP & U951 AUTOFLEX

Metallic (Stainless steel, Aluminium, Bare steel, Galvanized)

### PRETREATMENT/CLEANING OF SUBSTRATE

The surface to be coated must be dry, clean, and free of grease and other contaminants. Ensure all substrates are thoroughly cleaned and dried at every step of the preparation process.



For metallic substrates and polyester fillers, sand substrate with an appropriate grit paper.



Clean the surface with 770 NORMAL / 771 FAST ANTISIL Degreaser.

Use 2 clothes wipe on, wipe off. Always wipe cleaner off the surface as long is wet, with a clean, dry cloth.

Remove dust by air blowing and a tack cloth.

### PRODUCT APPLICATION



Ready to use  
No THINNER / REDUCER addition



Compliant spray gun  
1.2 – 1.4 mm  
1.7 - 2.2 bar (25 - 32 psi)  
2x coats = 20 - 30 µm  
(0.8 - 1.2 mil)



5 min / 23°C (73°F)  
Flash off time between coats



10 min / 23°C (73°F)



Overcoat with any  
HB BODY Primer and  
Topcoat

### SPECIFIC GRAVITY

0.87 ± 0.02 g/cm<sup>3</sup>

### SOLID CONTENT

5 ± 2% Weight

### VOC (2004/42/EC)

This is a preparatory product based on its ingredients and properties. The maximum VOC content in this category is 850 g/L. The VOC content in the ready for use form of this product is 850g/L.  
2004/42/IIIB(a)(850)850

### THEORETICAL COVERAGE

30 - 35 m<sup>2</sup> / l at 10 µm (0.4 mil) dry film thickness

### CLEANING OF EQUIPMENT

Clean after final use with 767 NITRO thinner / reducer

### REMARKS

- Do not use at temperatures below 10°C (50°F).

### STORAGE SHELF LIFE

Guaranteed shelf-life 24 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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