



TECHNICAL DATA SHEET No 841

SPRAY 930 UNDERBODY

GENERAL TECHNICAL DESCRIPTION

Bitumen- and synthetic resin- based underbody coating.

Quick drying properties.

Superior adhesion.

It cannot be overpainted.

SURFACE

Underbody parts of cars only

PRETREATMENT/CLEANING OF SUBSTRATE

The surface to be coated must be dry, clean, and free of grease and other contaminants. Ensure all substrates are thoroughly cleaned and dried at every step of the preparation process.



Clean the surface with 770 NORMAL / 771 FAST ANTISIL Degreaser

Use 2 clothes wipe on, wipe off. Always wipe cleaner off the surface as long is wet, with a clean, dry cloth.

Remove dust by air blowing and a tack cloth.

PRODUCT APPLICATION



Shake well before using:
2 - 3 min



Spray at a distance of
20 - 30 cm, thinly applied
coats



2 - 3 coats
50 - 90 μm (2.0 - 3.5 mil)



5 - 10 min / 23°C (73°F)
Flash off time between
coats



1 - 2 h / 23°C (73°F)
Touch dry
4 - 5 h / 23°C (73°F)
Through drying



After use turn bottle
upside down and spray
out a small quantity,
for the cleaning of the
nozzle

SPECIFIC GRAVITY

0.76 \pm 0.03 g/cm³

SOLID CONTENT

27 \pm 2% Weight

VOC (2004/42/EC)

This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840g/L. 2004/42/IIIB(e)(840)840

REMARKS

- Shake for 2 - 3 min after agitator ball has started to rattle.
- It is recommended to test on a similar surface for achieving the desired finishing result.
- Optimum operating temperature range 10 - 25°C (50 - 77°F)

Note: For bare metal, HB BODY P989 Epoxy or P961 Etch Primer should be applied before the underbody coating.

STORAGE SHELF LIFE

Guaranteed shelf-life 36 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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NOVEMBER 2024