



TECHNICAL DATA SHEET No 845

SPRAY BODY 650 STONE CHIP

GENERAL TECHNICAL DESCRIPTION

Rubber-based underbody material with sound-deadening / sealing properties, optimum covering ability and excellent adhesion. Provides scratch and stone chip protection.

Fast drying.

It can be painted over after 20-30' with any HB BODY paint system.

Remains permanently elastic.

SURFACE

Lower external parts (wheel arches, running board, etc.) and internal areas (bonnet, trunk, etc.) of the car body

PRETREATMENT/CLEANING OF SUBSTRATE

The surface to be coated must be dry, clean, and free of grease and other contaminants. Ensure all substrates are thoroughly cleaned and dried at every step of the preparation process.



Clean the surface with 770 NORMAL / 771 FAST ANTISIL Degreaser.

Use 2 clothes wipe on, wipe off. Always wipe cleaner off the surface as long is wet, with a clean, dry cloth. Remove dust by air blowing and a tack cloth.

PRODUCT APPLICATION:



Shake well before using:
2 - 3 min



Spray at a distance of
20 - 30 cm thinly
applied coats



2 - 3 coats
200 - 300 µm



5 - 10 min / 23°C (73°F)
Flash off time
between coats



Dust free 10 min at
23°C (73°F)
Through drying 2 hours



It can be painted over
with all HB BODY
paint systems (It is
recommended the use
of P340 PLASTOFIX as
an adhesion promoter
before paint application)



After use turn bottle
upside down and spray
out a small quantity,
for the cleaning of the
nozzle

Note: For maximum adhesion,
it is recommended to apply P340
PLASTOFIX, prior to painting.
Please refer to the relevant
Technical Data Sheet for
application guidance.

SPECIFIC GRAVITY

0.91 ± 0.02 g/cm³

SOLID CONTENT

37 ± 1% Weight

VOC (2004/42/EC)

This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840 g/L. 2004/42/IIIB(e)(840)840

REMARKS

- Shake for 2 - 3 min after agitator ball has started to rattle. After preparing the area to be painted ensure it to be free from dirt, wax, oil etc.
- It is recommended to test on a similar surface for achieving the desired finishing effect.
- Optimum operating temperature range 10 - 25°C (50 - 75°F).

STORAGE SHELF LIFE

Guaranteed shelf-life 36 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Always wear protective
equipment



Follow the application
instructions mentioned
in this TDS

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