



TECHNICAL DATA SHEET No 861

SPRAY P981 EPOXY PRIMER

GENERAL TECHNICAL DESCRIPTION

1K epoxy primer for all metallic substrates.
Excellent adhesion promoter.
Protection against corrosion.
Fast drying rates.

SURFACE

Aluminium
Stainless Steel
Galvanised
Bare metal
Old paintwork

PRETREATMENT/CLEANING OF SUBSTRATE

The surface to be coated must be dry, clean, and free of grease and other contaminants. Ensure all substrates are thoroughly cleaned and dried at every step of the preparation process.



Sand substrate with an appropriate grit paper.



Clean the surface with 770 NORMAL / 771 FAST ANTISIL Degreaser.

Use 2 clothes wipe on, wipe off. Always wipe cleaner off the surface as long is wet, with a clean, dry cloth.
Remove dust by air blowing and a tack cloth.

PRODUCT APPLICATION:



Shake well before using:
2 - 3 min



Spray at a distance of
20 - 30 cm, thinly applied
coats



2 - 3 coats
20 - 30 µm



5 min / 23°C (73°F)
Flash off time between
coats



20 - 30 min / 23°C (73°F)



P400 - P500



Overcoat with HB BODY
2K primers or any Paint
system



After use turn bottle
upside down and spray
out a small quantity,
for the cleaning of the
nozzle

SPECIFIC GRAVITY

0.89 ± 0.02 g/cm³

SOLID CONTENT

20 ± 2% Weight

VOC (2004/42/EC)

This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840g/L.
2004/42/IB(e)(840)840

REMARKS

- Shake for 2 - 3 min after agitator ball has started to rattle.
- It is recommended to test on a similar surface for achieving the desired finishing result.
- Optimum operating temperature range 10 - 25°C (50 - 77°F).
- Do not use at temperatures below 10°C (50°F).

STORAGE SHELF LIFE

Guaranteed shelf-life 36 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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